

BrightSource Energy

Ivanpah Solar Electric Generating Facility

Engineering and Construction Contracting
Conference, San Antonio Texas

Michael Bobinecz, Vice President
September 7, 2012



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Ivanpah Project Facts

IVANPAH Project Facts

A BRIGHTSOURCE ENERGY CONCENTRATING SOLAR POWER PROJECT



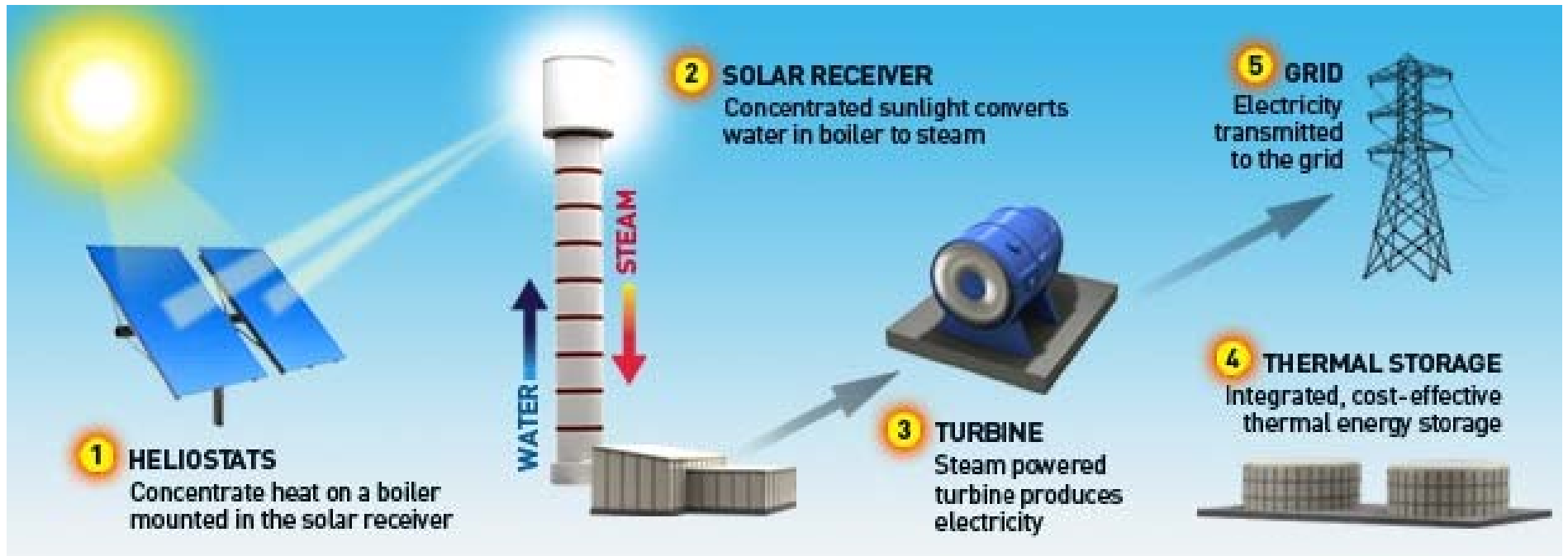
IVANPAH AT A GLANCE

The world's largest solar thermal project

- Size: 3,600 acres
 - Power Production: 370 MW (nominal)
 - Homes Served Annually: 140,000
 - Customers: PG&E and SCE
 - Owners: NRG, Google, BrightSource
 - DOE Loan Guarantee: \$1.6B
 - Project Financing: \$2.2B
-
- Construction Commenced: Oct 2010
 - Construction Status: 50% + complete
 - Construction workers: 2,000
 - Expected Completion: 2013 (Q2 – Q4)



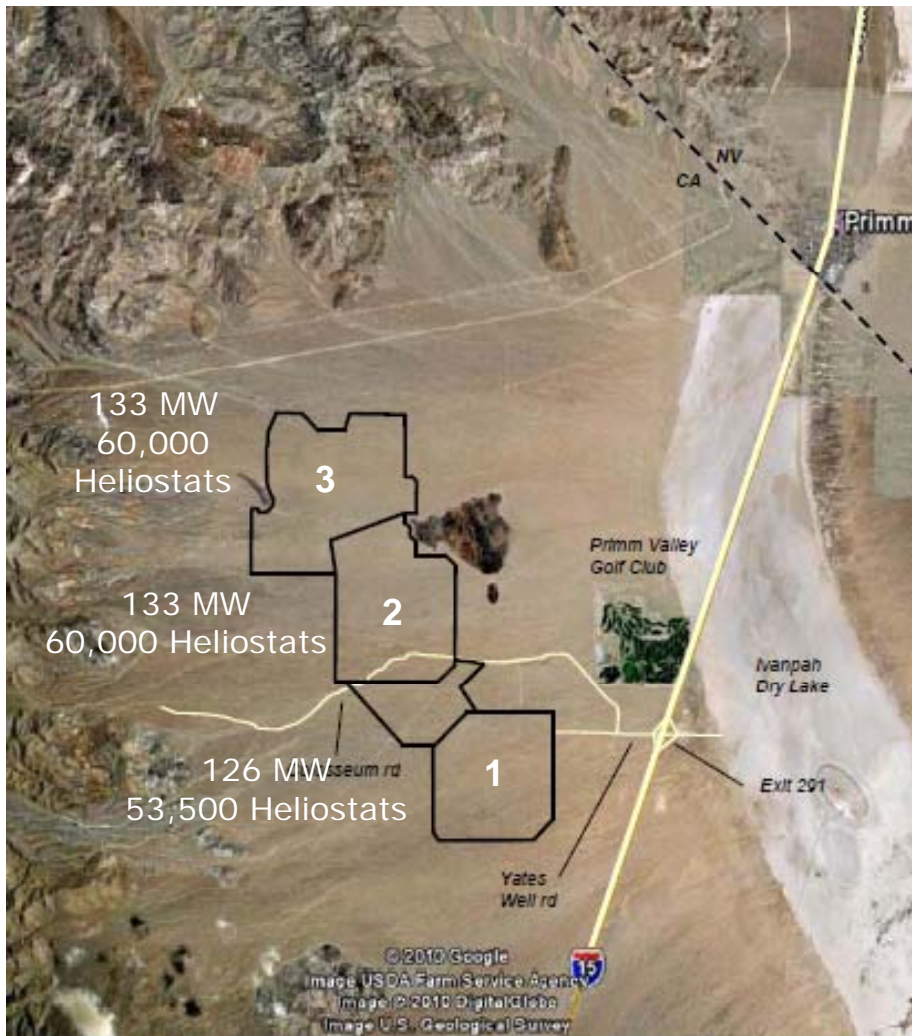
Concentrated Solar Power Overview





Overview

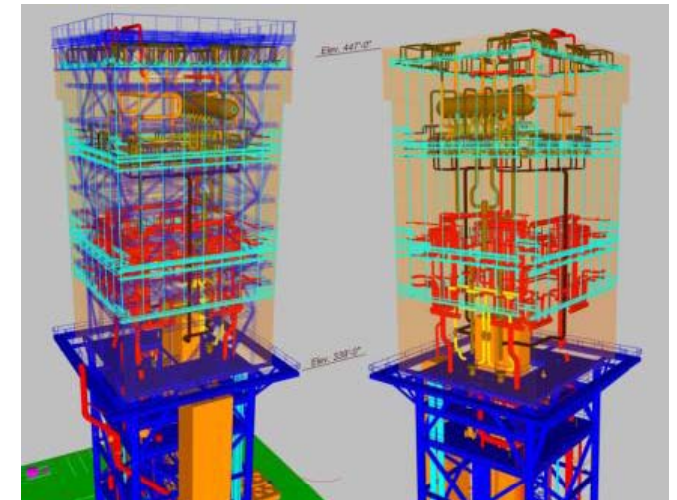
IVANPAH PROJECT SITE



Heliostat



SRSG
(Boiler)



RILEYPower
A Babcock Power Inc. Company



Concentrated Solar Power Main Components

SOLAR RECEIVER / BOILER

Concentrated sunlight converts water in a boiler to high-temperature steam.¹

HELIOSTATS

Software-controlled field of mirrors concentrate sunlight on a boiler mounted on a central tower.

OPTIMIZATION / CONTROL SOFTWARE

Proprietary optimization software and Solar Field Integrated Control System manage heliostat positioning to optimize concentrated sunlight on the boiler.

TURBINE

Steam powers turbine to produce electricity – then is converted back to water through an air-cooled condenser.

AIR-COOLED CONDENSER

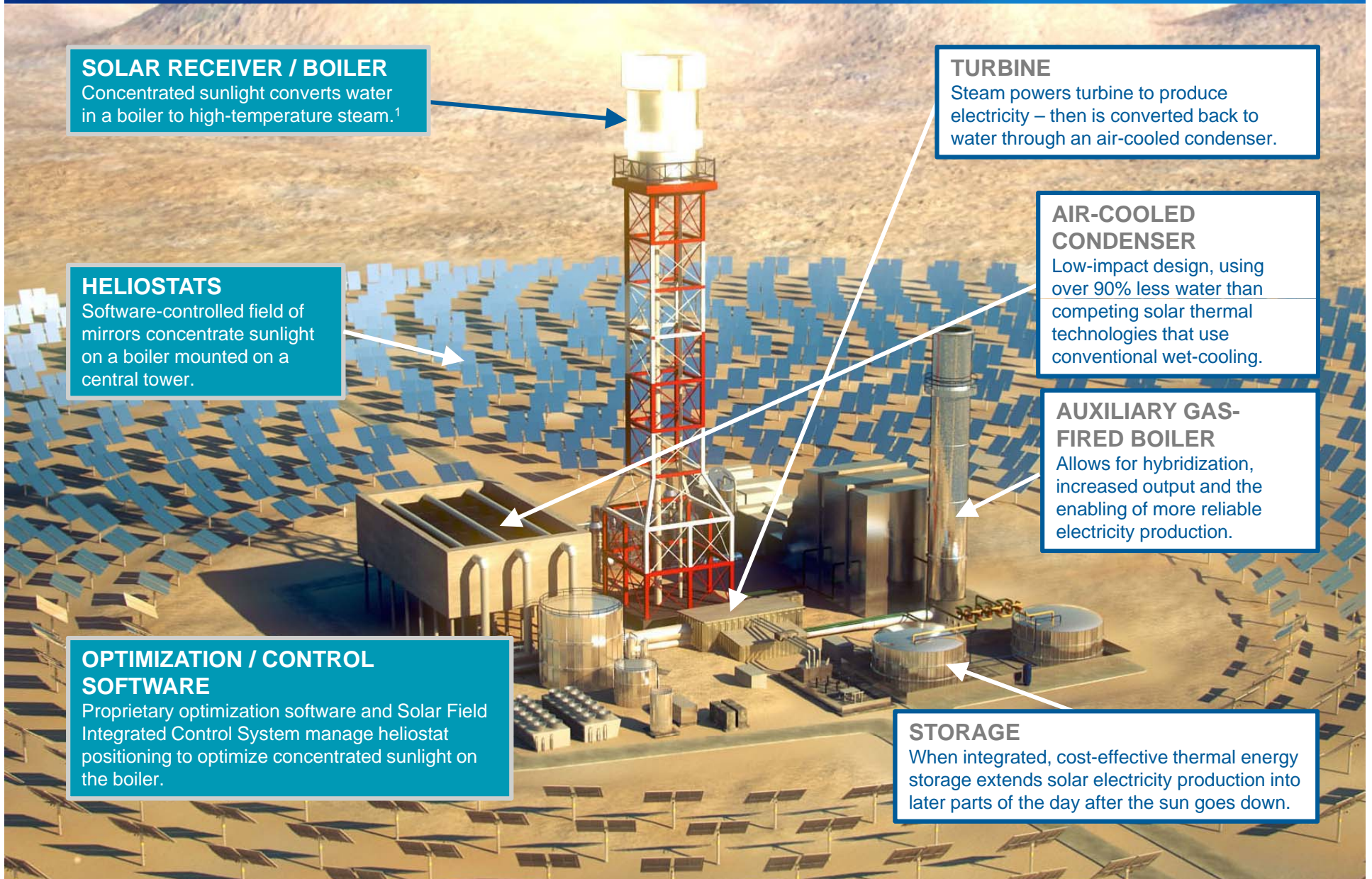
Low-impact design, using over 90% less water than competing solar thermal technologies that use conventional wet-cooling.

AUXILIARY GAS-FIRED BOILER

Allows for hybridization, increased output and the enabling of more reliable electricity production.

STORAGE

When integrated, cost-effective thermal energy storage extends solar electricity production into later parts of the day after the sun goes down.



Play “Fly by” of Power Block



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Solar Tower & SRSG

- Top of Solar Receiving Steam Generator (SRSG) = 450 feet
- Top of Steel Structure = 327 feet
- 7,533 tons of steel
- 9 tower tiers
 - Tiers 1 – 4 = Stick built
 - Tiers 5 – 9 = Modularized, including pipe & hangers



Tuned Mass Damper to reduce tower movement = 100 tons

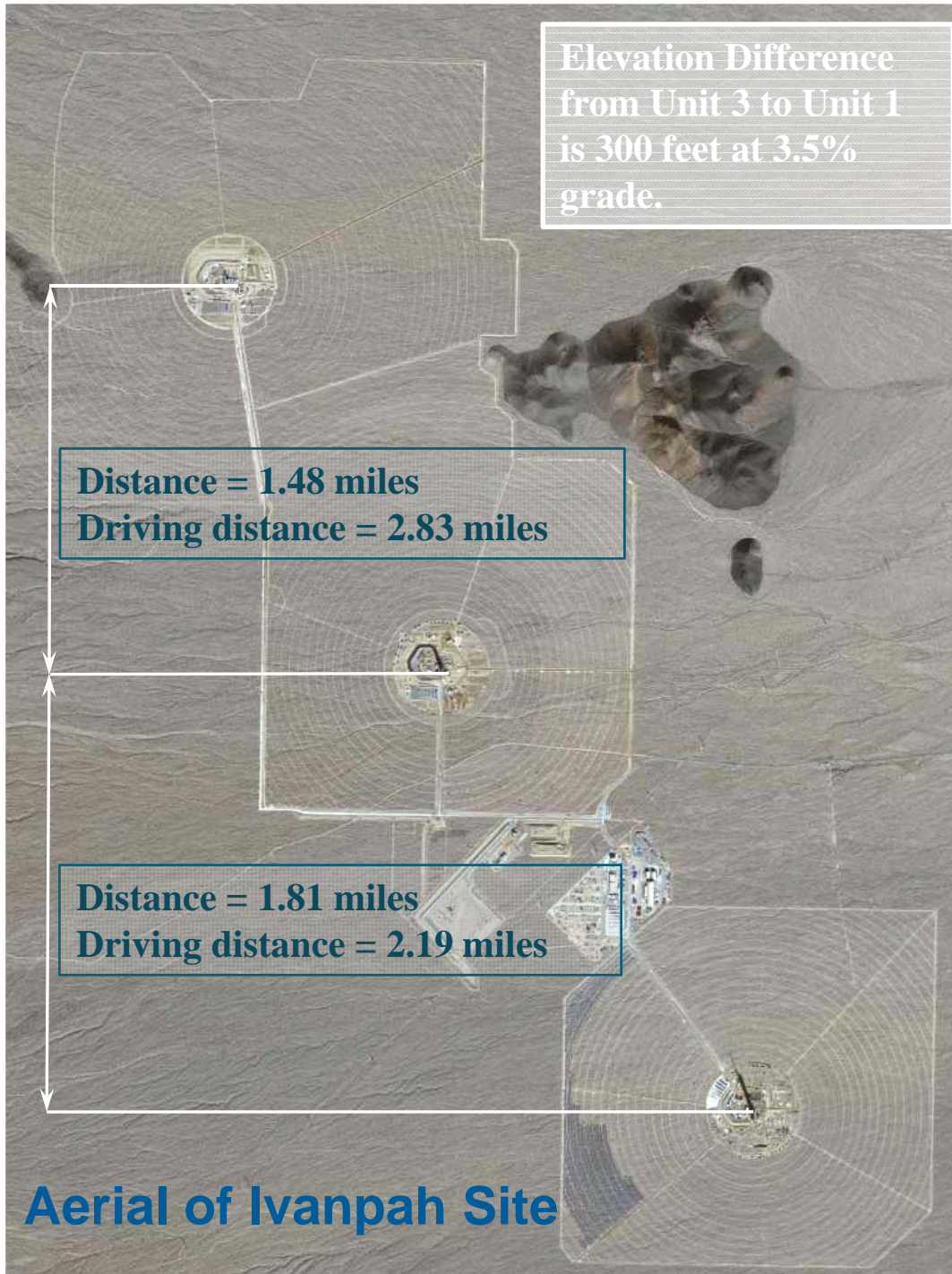




SRSG – Inside out, upside down boiler

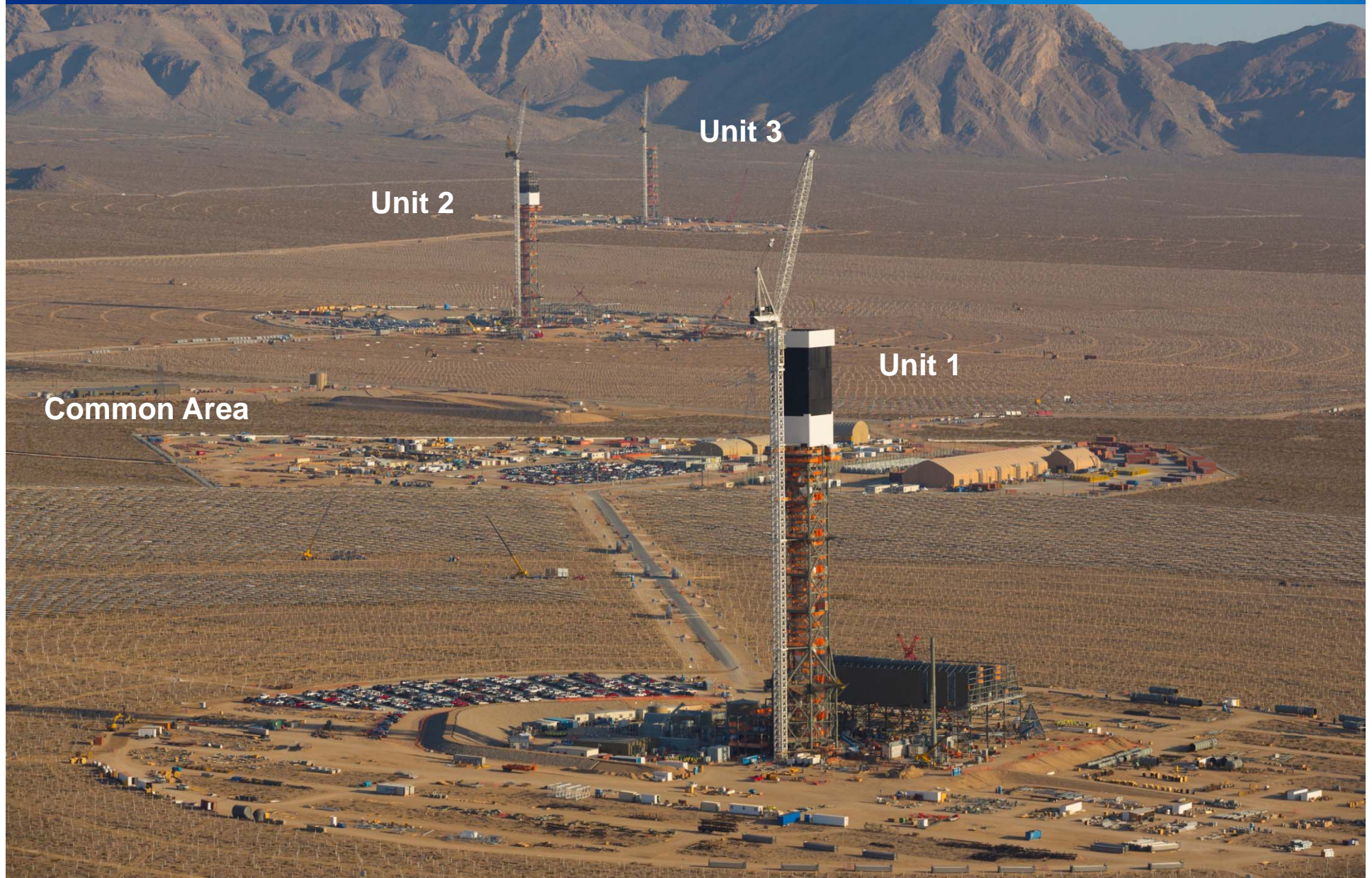


- Insulation Panels
- Superheater Section
- Evaporative Steam Generation Section
- Reheater Section
- Insulation Panels





Receiver/Boiler Progress



Unit 1 Construction Progress

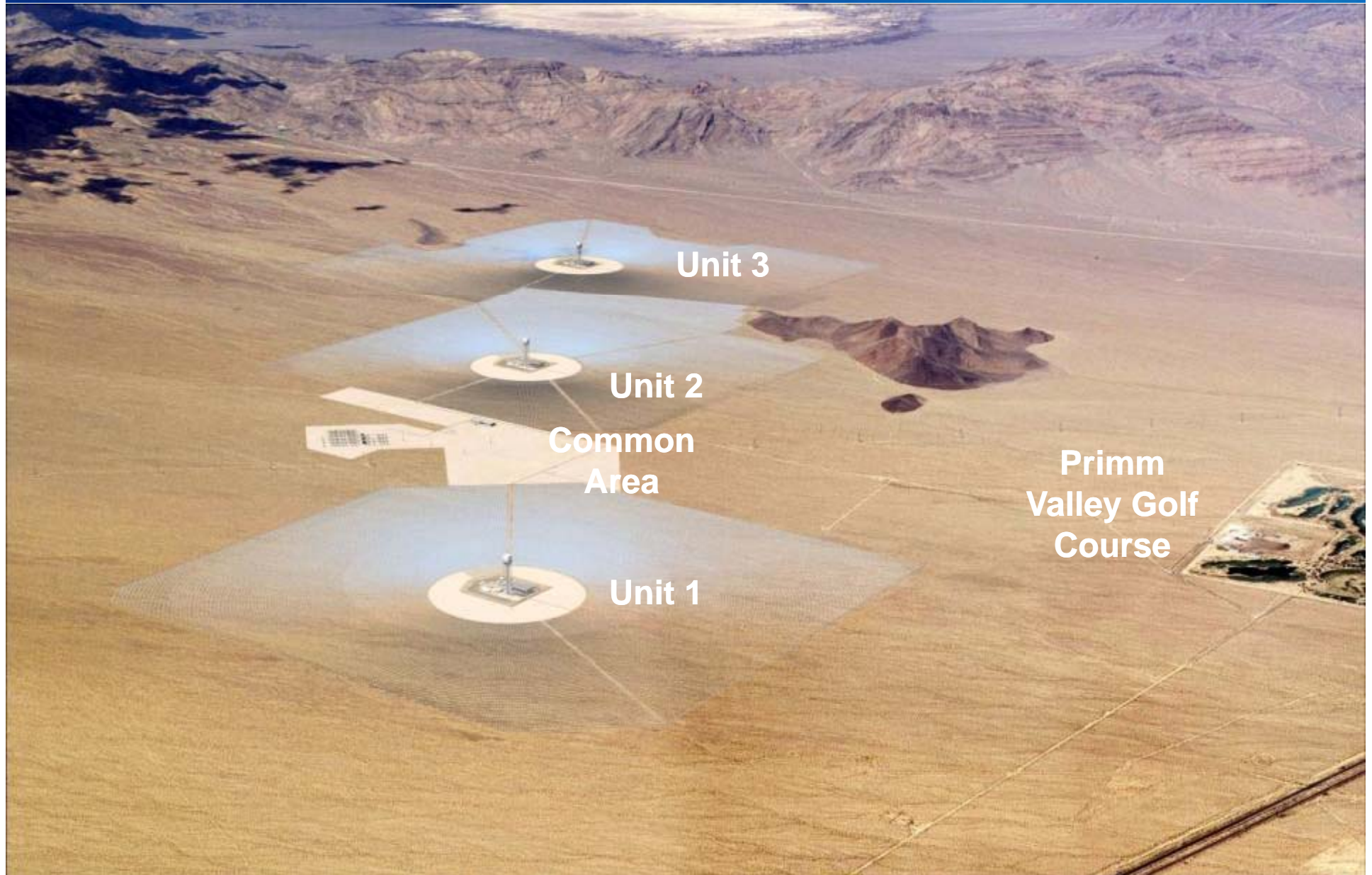




Construction Progress

	Unit 1	Unit 2	Unit 3
Tower	<ul style="list-style-type: none">▪ At final height of 459'▪ Receiver / Boiler installation in progress	<ul style="list-style-type: none">▪ At final height of 459'▪ Receiver / Boiler installation in progress	<ul style="list-style-type: none">▪ At final height of 459'▪ Receiver / Boiler installation in progress
Power block	<ul style="list-style-type: none">▪ Turbine in place▪ Air Cooled Condenser (ACC) construction ongoing	<ul style="list-style-type: none">▪ Turbine in place▪ Air Cooled Condenser (ACC) construction ongoing	<ul style="list-style-type: none">▪ Turbine in place▪ Air Cooled Condenser (ACC) construction ongoing
Solar field	<ul style="list-style-type: none">▪ Pylons: 92% complete▪ Heliostats:<ul style="list-style-type: none">• > 45,000 installed• Installation rate ~ 500 / day• Solar Field Integrated Control System (SFINCS) installed	<ul style="list-style-type: none">▪ Pylons: > 35,000 installed▪ Heliostats: > 1500 installed	<ul style="list-style-type: none">▪ Pylons: Installation scheduled to start 6 / 2012
Milestones	<ul style="list-style-type: none">▪ 5/14: Main boiler feed-pump	<ul style="list-style-type: none">▪ 5/22: SRSG steam drum	<ul style="list-style-type: none">▪ 5/23: WSAC foundation placement▪ 5/31: 1st SRSG boiler lift▪ 5/31: Auxiliary boiler foundation

Ivanpah – Original Artist Rendering





Overview - Ivanpah Site as of August 2009

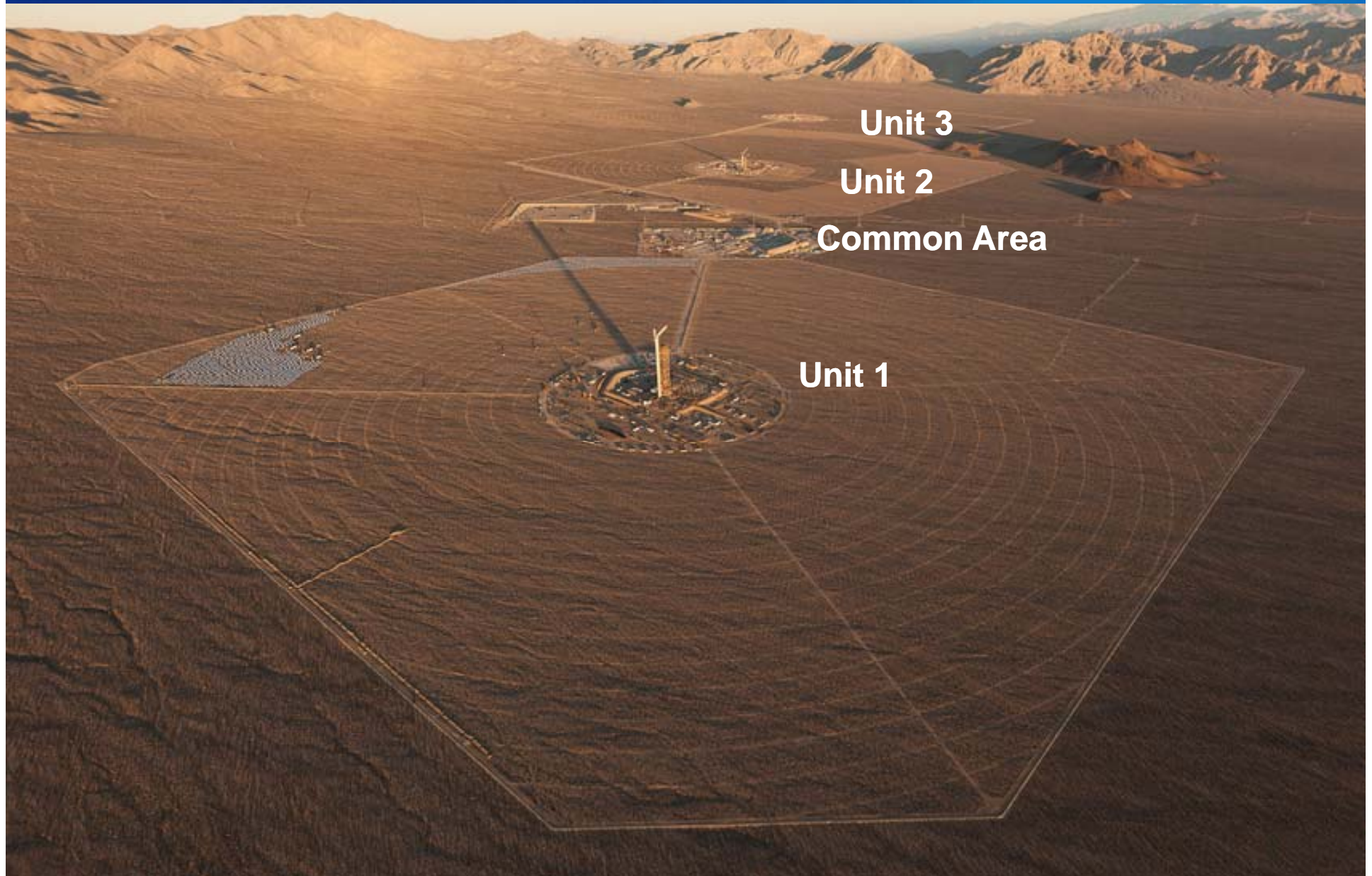


Ivanpah Valley Pre-Construction





Overview - Ivanpah Site as of Feb 2012





Overview - Ivanpah Site as of May 2012



Photo taken May 2012



Overview - Ivanpah Site as of May 2012





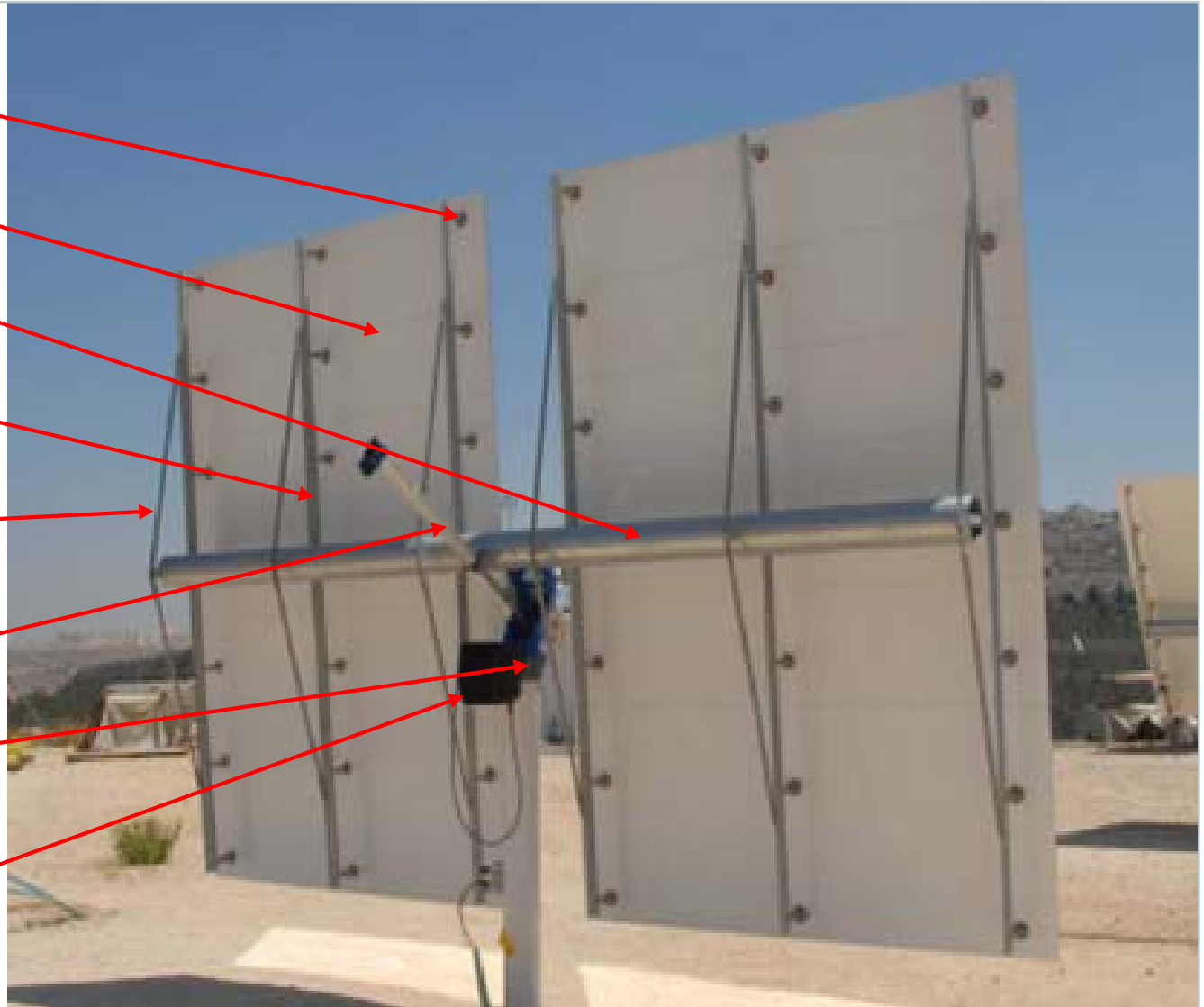
Overview – Ivanpah Site as of July 2012





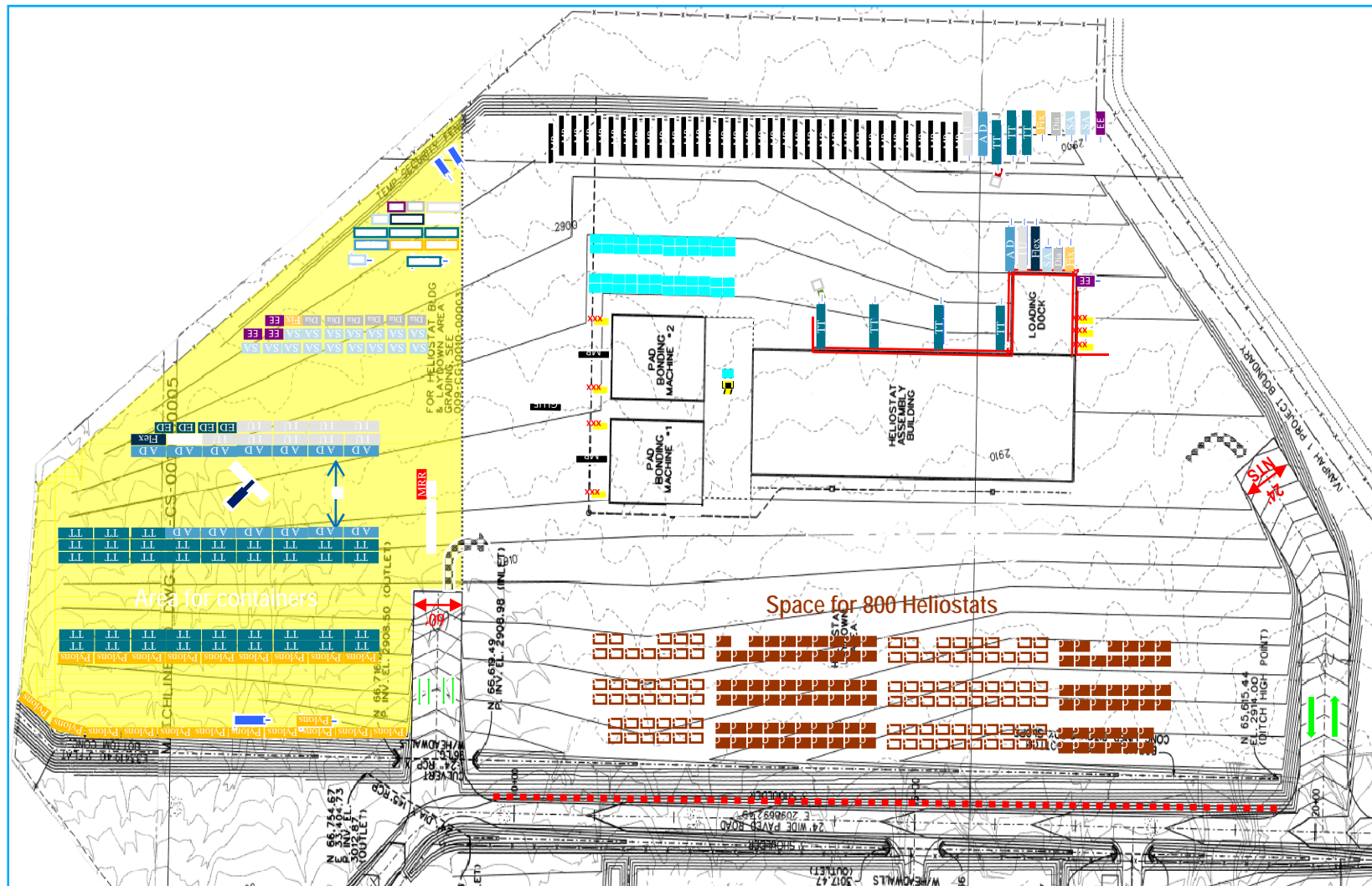
Heliostat

Pads
Mirrors
Torque Tube
Support Arms
Diagonals
Elevation Drive
Azimuth Drive
Electronic Enclosure





Integration of supply and assembly at site



Integration of Supply and Assembly at Site



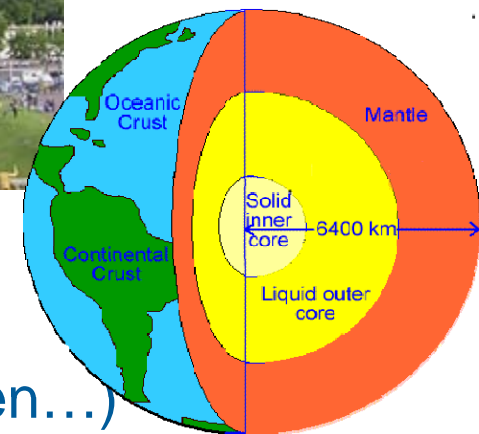
Integration of Supply and Assembly at Site





BrightSource Supply Chain Key Figures

- 22,000,000 key Heliostat components
- 30,000 Ton of Heliostat support structural steel (~3 X the total metal in Eiffel Tower)
- 2,000 Km of cables (~1/6 of Earth's diameter)
- 4,000 truck loads; average of 55 per week
- Over 7,000 schedule tasks
- Import/Export via ~10 ports (Haifa, Shanghai, Ningbo, Hamburg, Bremen...)



Pylon Insertion Machine





Transportation of Heliostats to Solar Field





Installation of heliostats; 500/day





Unit 1 Solar Field looking at Unit 2 & Unit 3





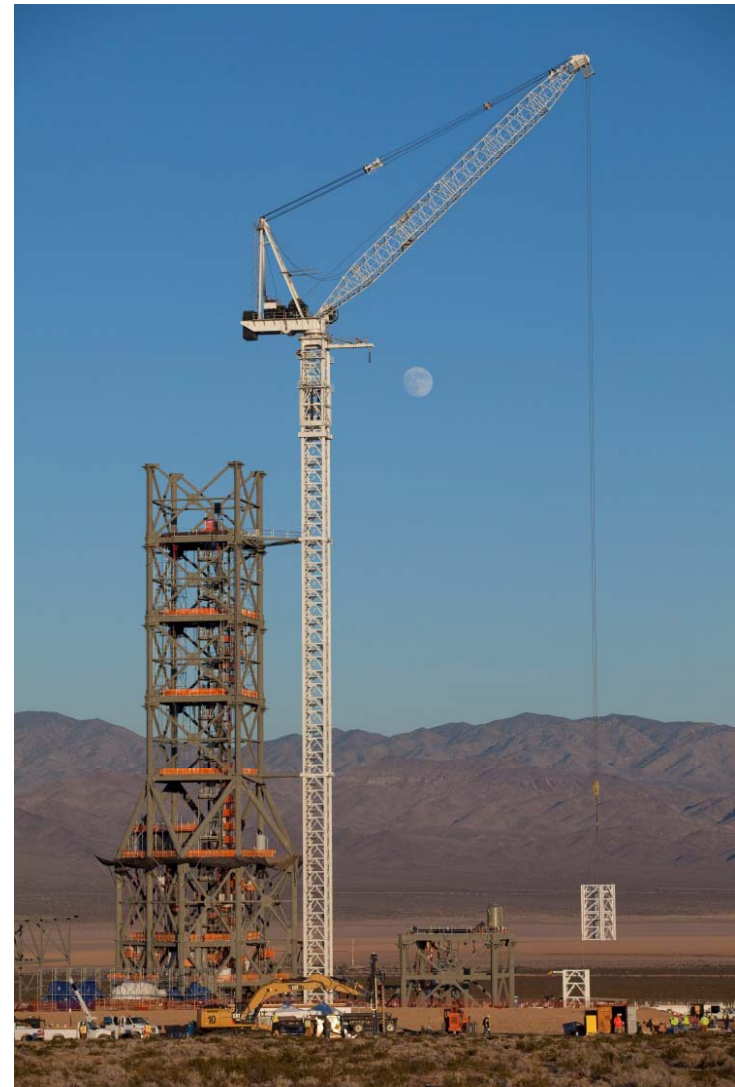
Ivanpah – Current Status

- Construction is half-way complete
- Installed 27 miles of plant piping
- Assembled and installed about 100,000 pylon supports and 50,000 heliostats
- Installed 3,000 heliostats a week in the last three weeks “one-a-minute”
- Solar towers for Units 1, 2, 3 are erected
- SRSG for Units 1 and 2 are erected; Unit 3 tops out next month
- Unit 1 to enter testing and commissioning phase



Solutions for First of a Kind Challenges

- Logistics in assembling and transporting 173,000 heliostats across 3,600-acre project site
- Operation and use of 3 tower cranes at 450 feet tall
- Only 22 of these cranes in world
- Lifting 90-ton modules to a height of over 300 feet





Labor and Equipment

- Peak construction workers = over 2,000
- Project supports additional jobs throughout supply chain
- Local building trades staffing project
- More than 50% of ocean freight is shipped aboard US-flagged vessels
- Pay prevailing wages
- Construction equipment selection minimizes environmental impact





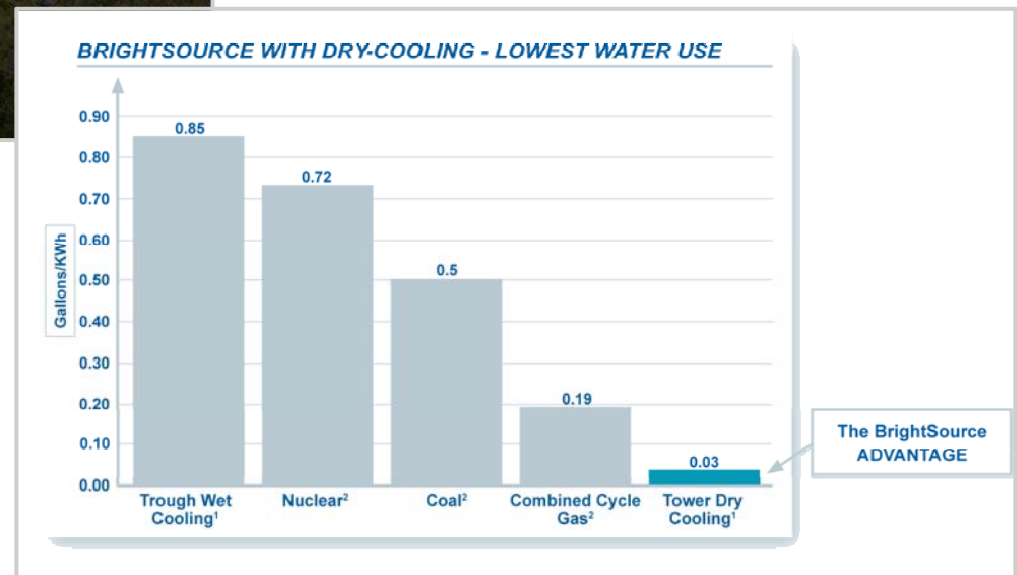
Low Impact Development



- Highly land efficient; 1/3 less land per MWh
- Provides for heliostat placement and flexible plant design to work within natural land contours
- Avoids impacts and costs of extensive land grading and concrete pads

Key design parameters:

- Water Use: dry-cooling, conservation and closed-loop recycling
 - Uses air instead of water to condense steam
 - Uses over 90% less water than CSP using traditional wet-cooling





A “Cool Project” – World’s Largest CSP

Environmental Benefits

1,000,000	<ul style="list-style-type: none">▪ MWh of electricity per year▪ ~300 average sunny days
140,000	<ul style="list-style-type: none">▪ Typical U.S. homes powered per year
70,000	<ul style="list-style-type: none">▪ Cars off the road, per year (avoided emissions equivalent)
12,300,00	<ul style="list-style-type: none">▪ Metric tonnes of avoided CO₂ over 30-year life-cycle (363,000 MT/yr)
123,350 (100 AF)	<ul style="list-style-type: none">▪ Cubic meters of water used per year (less than 300 U.S. homes)
Less than 1%	<ul style="list-style-type: none">▪ Concrete surface impacted. None used with pylons. Low impact construction design.

“Ivanpah is an iconic infrastructure project that will set the course for the future of renewable energy in the US and around the world,” said John Woolard, President & CEO, BrightSource Energy.

Enough reflective area to cover approximately 600 football fields...enough mirrors to replace all the windows of the Empire State building...54 times



Solar Thermal Power Tower Technology

Solar To Steam

Yasser Dib
San Antonio
Sep 7th, 2012



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Introduction

BrightSource Energy designs, develops and deploys concentrating solar thermal technology to produce high-value steam for electric power, petroleum and industrial-process markets worldwide.



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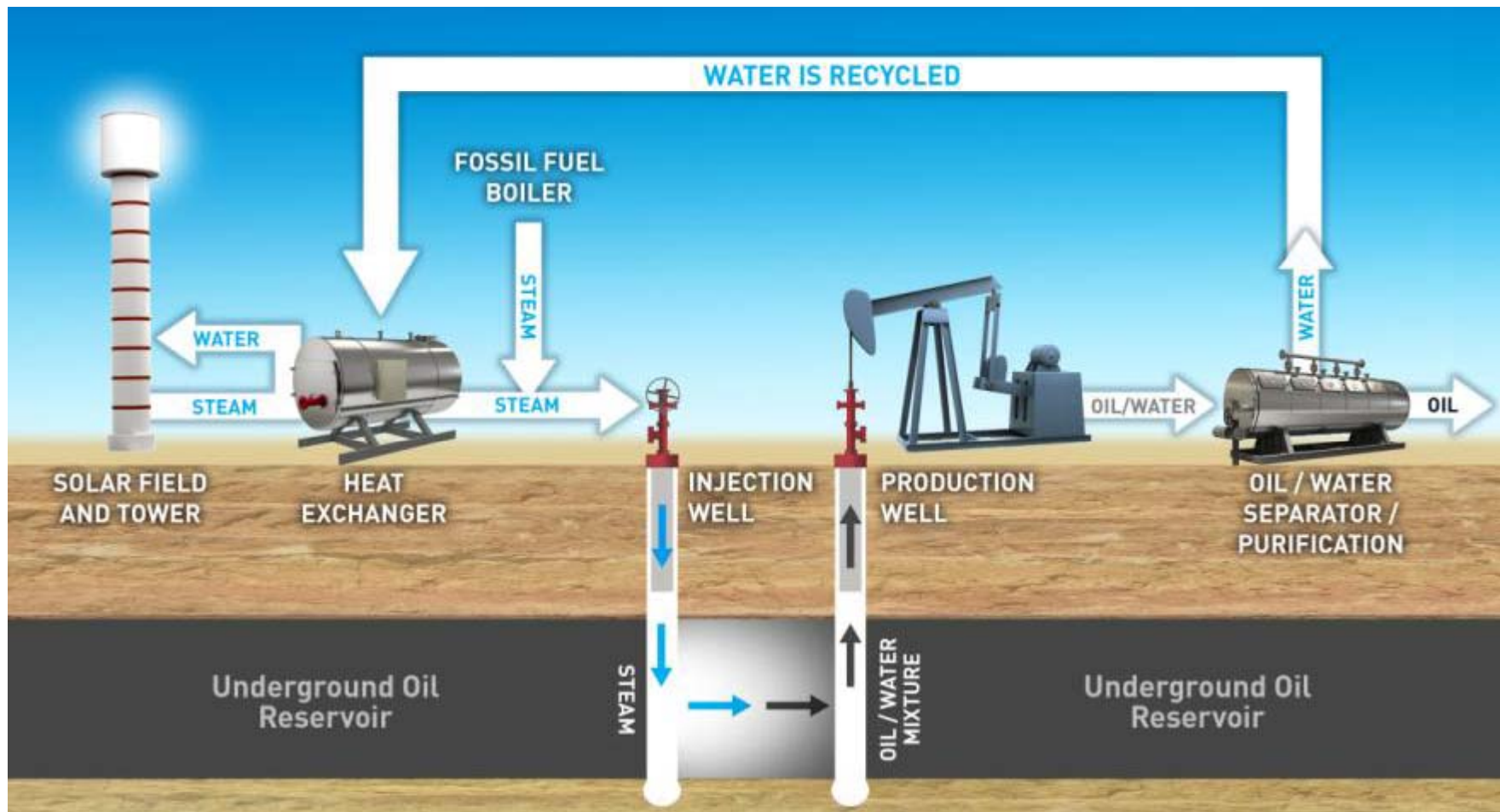




Chevron's Coalinga Project - Solar-to-Steam for Thermal Enhanced Oil Recovery



Coalinga Solar-to-Steam Flow Diagram





Coalinga Solar-to-Steam EOR Project



Key Design Parameters:

- 29MWth for Enhanced Oil Recovery (EOR)
- 100 acres
- 98.5 meter receiver tower with boiler
- 20.5 meter boiler
- 3,822 heliostats (55,000 m² reflecting area)
- Mechanical completion / testing complete



Selected Technology Features:

- Saturated steam
- Heat exchanger
- Closed loop boiler water feed
- Ties into existing steam injection system



Chevron's Coalinga Project - Solar-to-Steam for Thermal Enhanced Oil Recovery



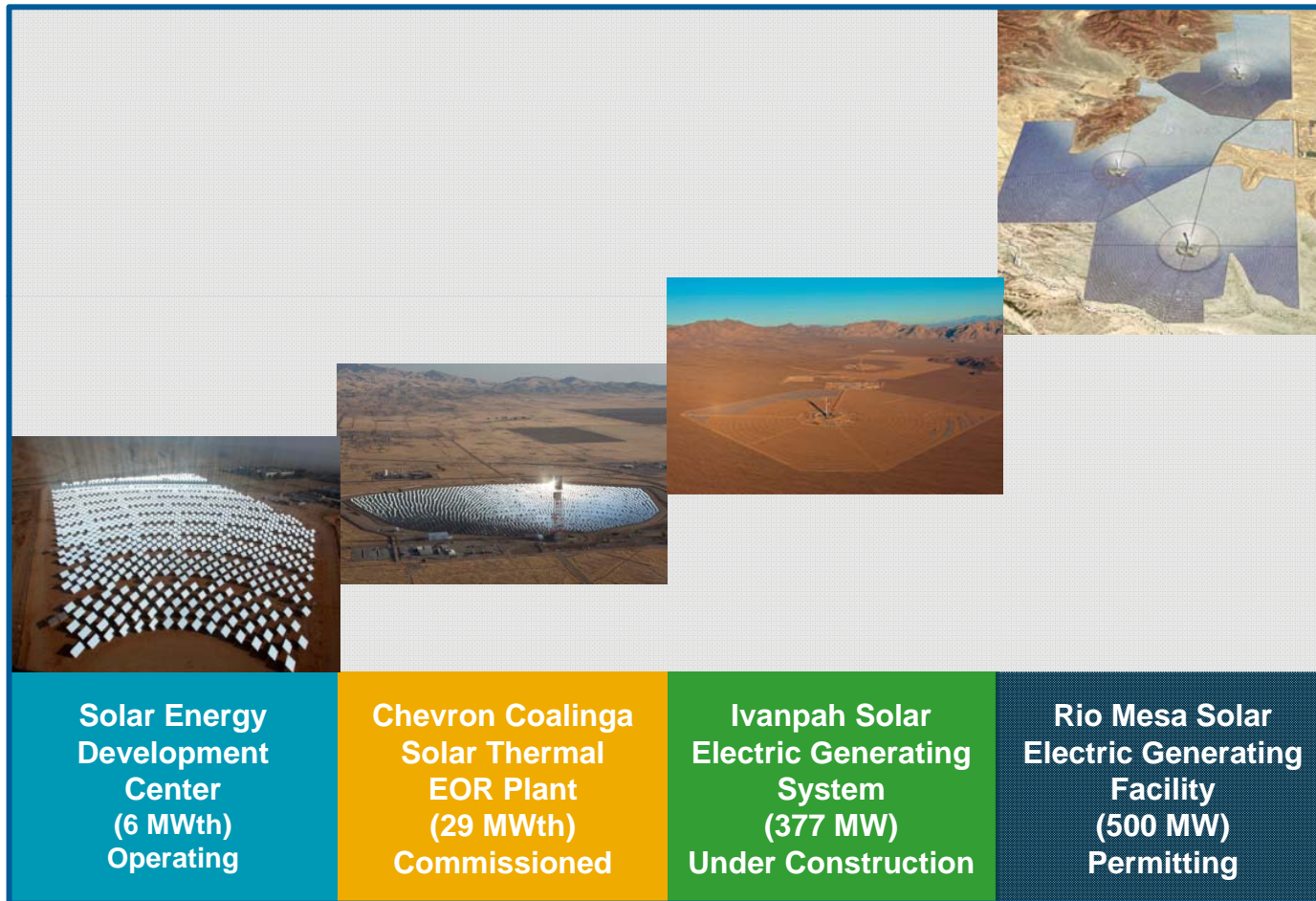


Power vs. EOR Application Differences

	Power	EOR
Power Block	Power Block	No Power Block
Receiver	Evaporated + Superheated + Re-heater	Evaporator
Steam	Temperature: 560+ °C Injected into the Turbine	Saturated Steam 300+ °C Injected down the reservoir
Pressure	160 + Bar	60-70 Bar
Heat Exchanger	No Heat Exchanger	Heat exchanger between clean water / dirty water loops
Solar Field + Tower	same	same

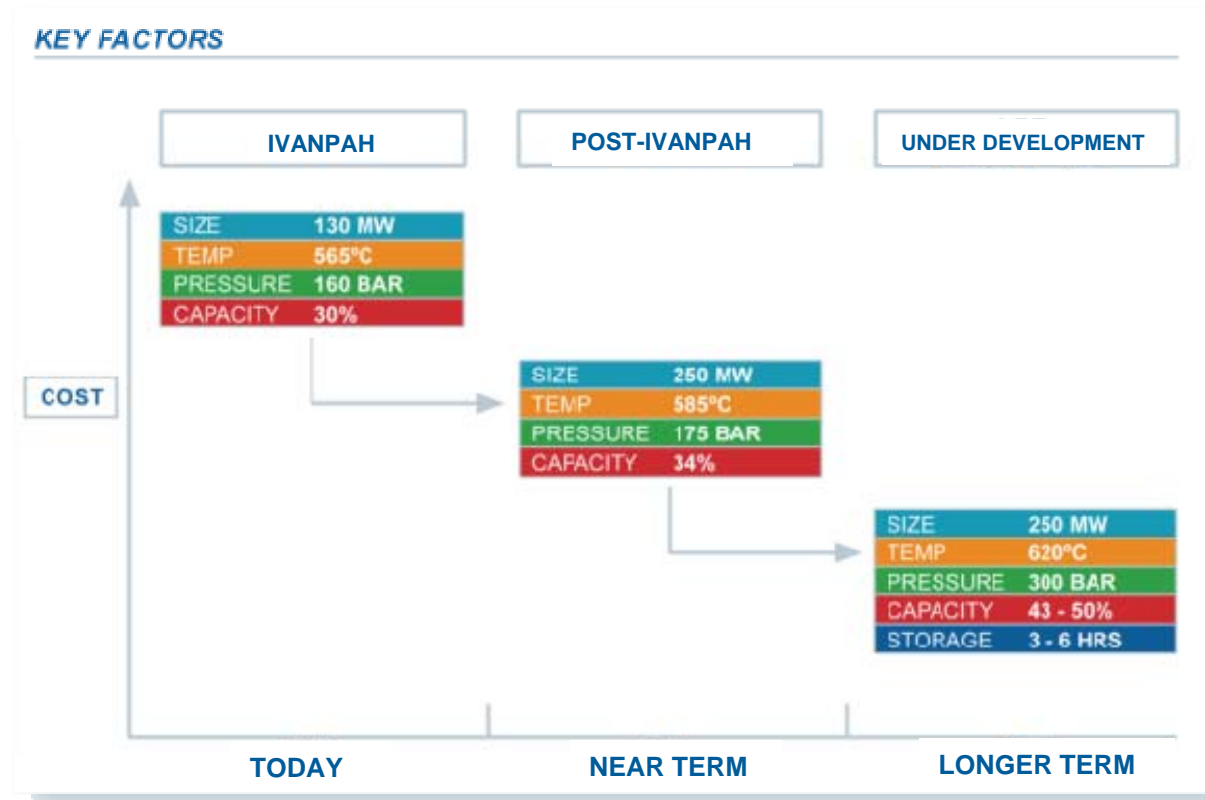


Technology Scale-Up





Industry-Leading Technology Roadmap



MW Increased size drives power block cost effectiveness

°C **BAR** High temperature and increased pressure drive turbine efficiency and lower costs

% **HRS** Additional capacity and storage yield higher efficiency and increased asset utilization



BrightSource Power Tower Components



2

OPTIMIZATION/ CONTROL SOFTWARE

Proprietary optimization software and Solar Field Integrated Control System (SFINCS) manage heliostat positioning to optimize concentrated sunlight on the boiler



1

HELIOSTATS

Software-controlled field of mirrors concentrate sunlight on a boiler mounted on a central tower



3

SOLAR RECEIVER (BOILER)

Concentrated sunlight converts water in a boiler to high-temperature steam

4

POWER BLOCK

Steam powers turbine to produce electricity, then is converted back to water through an air-cooled condenser. Auxiliary boiler allows for hybridization, increasing output and enabling more reliable electricity production



TURBINE



AIR COOLED CONDENSER



AUXILIARY BOILER



5

STORAGE

When integrated, cost-effective thermal energy storage increases solar electricity production



Heliostats Overview



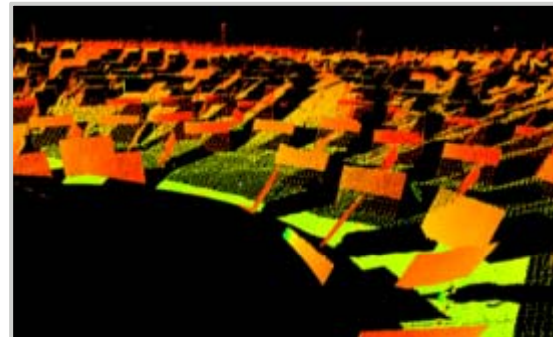
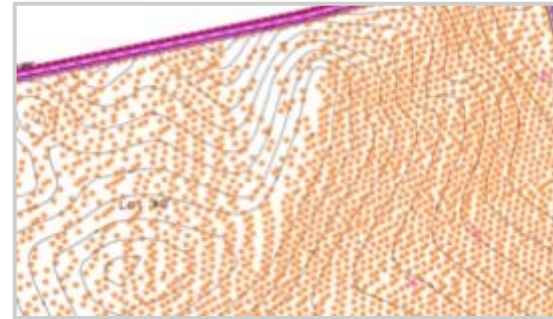
Two flat glass mirrors (2.3m x 3.3m) mounted on a single pylon equipped with a computer-controlled drive system

- Heliostat individually positioned to optimize annual plant output and revenue
- Dual-axis tracking significantly increases plant output, particularly in winter months and late afternoon hours of the day
- Low-impact design avoids costly extensive land grading and concrete pads



Proprietary Optimization Control Software Overview

Solar Field Integration and Control System (SFINCS)

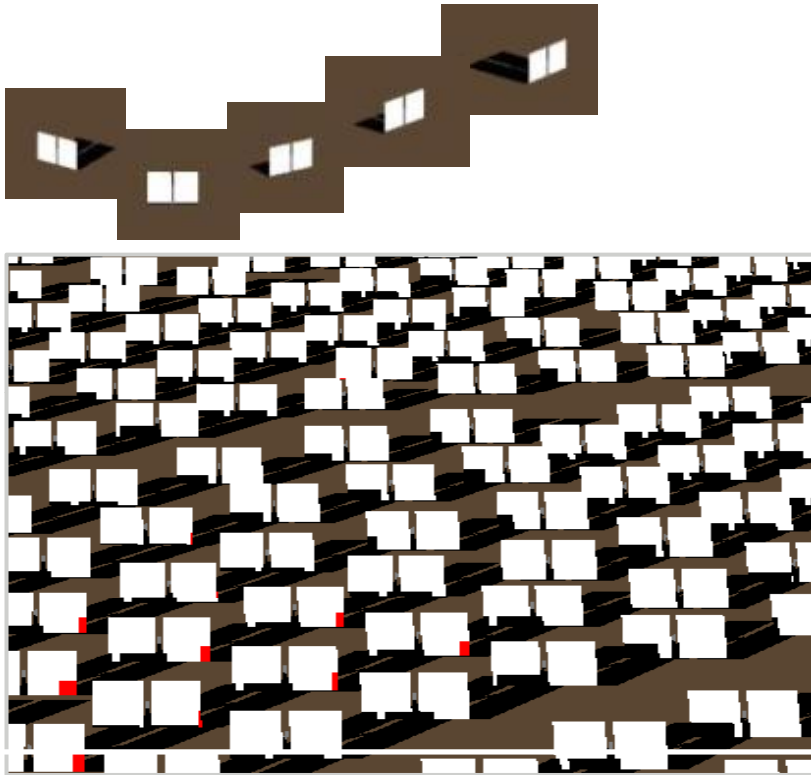


Infrared Camera System

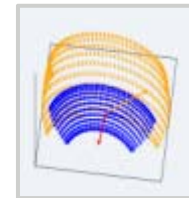
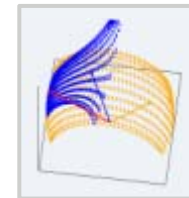
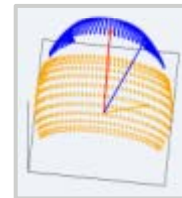
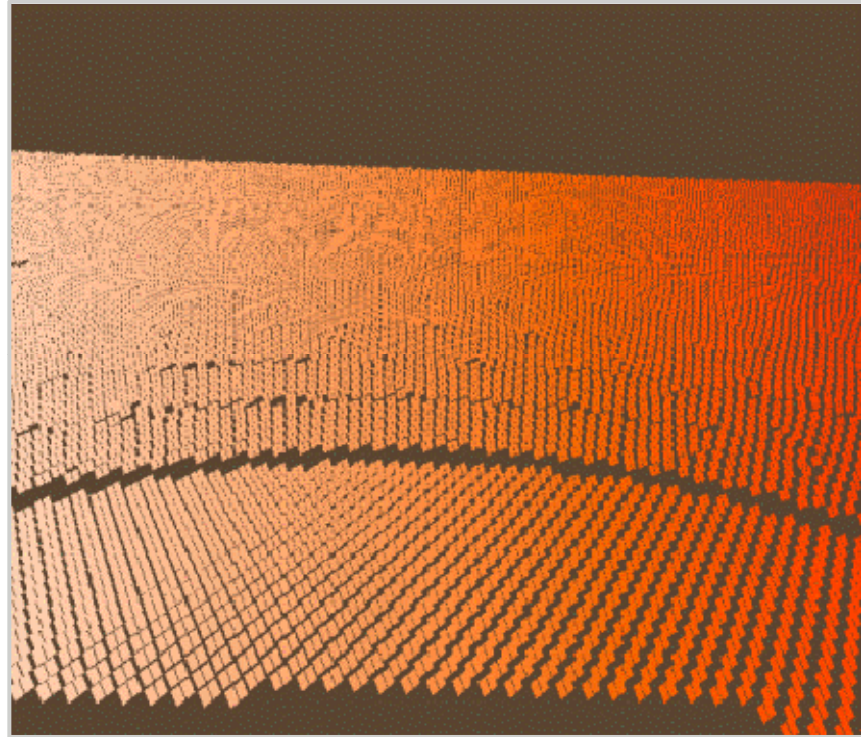
- Algorithmic software determines the optimal position of each heliostat accounting for the unique conditions of each project site
- The SFINCS control system manages distribution of energy across the solar receiver using real-time heliostat-aiming and closed-loop feedback
- On-site weather systems, and visual and infrared cameras provide real-time feedback into advanced algorithms for solar field management
- Proprietary optimization and control software maximizes project performance and power production efficiencies



Solar Field Optimization



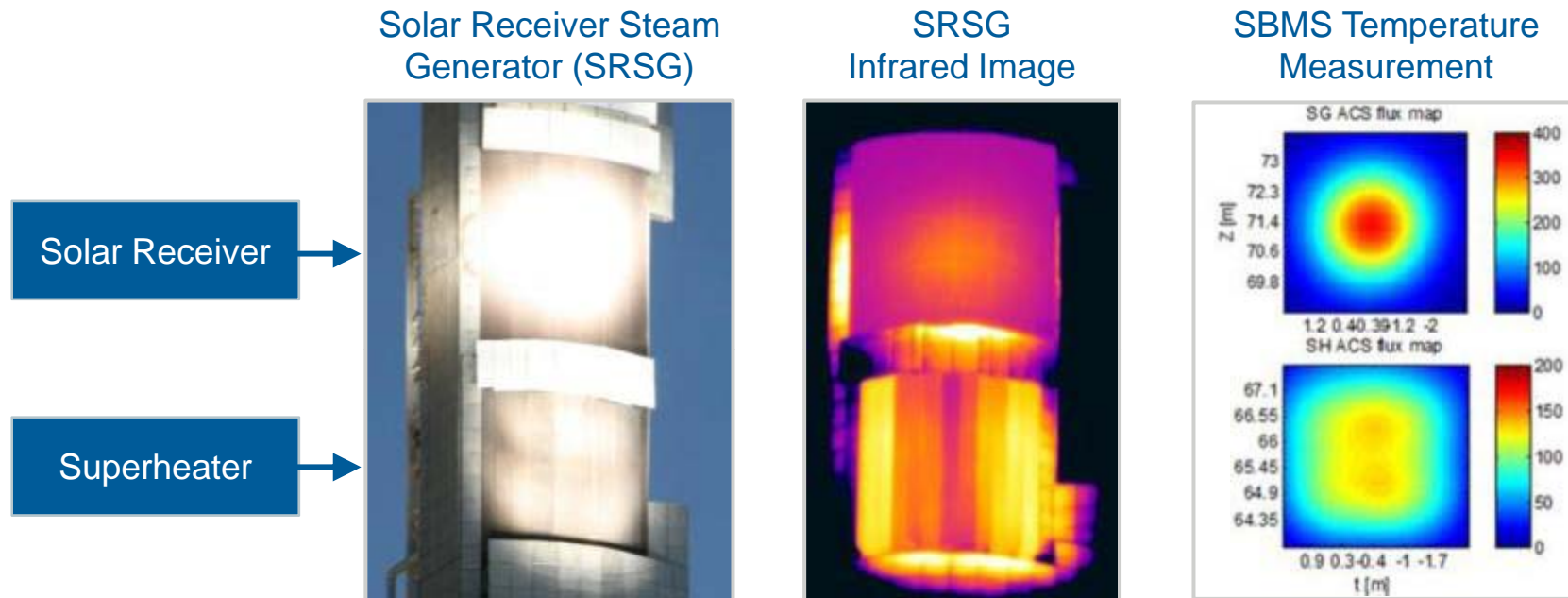
Field layout simulation calculates optimal heliostat positioning to minimize shading, and maximize heat concentration on solar receiver



Coordinated field of heliostats enables system to achieve industry-leading steam temperature and pressure levels



Solar Receiver Overview



SOLAR RECEIVER STEAM GENERATOR (SRSG)

- Utility-scale “inside out” boiler heated by reflected solar radiation
- Proprietary coatings for maximum solar energy absorption

SOLAR BOILER MANAGEMENT SYSTEM (SBMS)

- Matches steam output to load demand
- Camera and sensors transmit real-time heat levels to heliostat control system
- Flexibility to respond rapidly to cloud cover & weather changes



CSP Technology: Areas of Focus

■ Solar Field

- Wireless communication and control
- Solar PV powered drives
- Mirror reflectivity, cleaning and anti-fouling
- Heliostat control and accuracy
- Improved measurement devices (flux, tracking)
- Real-time attenuation measurement and cloud coverage
- Weather forecasting, day ahead, hours and immediate

■ Receiver

- Advanced “selective” coatings
- Alternative heat transfer fluids
- Secondary reflectors

■ Supercritical steam conditions and turbine efficiencies

■ High Efficiency Storage Integration



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